BEFORE THE ILLINOIS POLLUTION CONTROL BOARD OF THE STATE OF ILLINOIS

MARATHON ASHLAND PETROLEUM, LLC)	
Amine Unit No. 2)	
)	
)	PCB 06-
)	(Tax Certification)
PROPERTY IDENTIFICATION NUMBER)	
51-34-1-21 or portion thereof)	

NOTICE

TO: Dorothy Gunn, Clerk
Illinois Pollution Control Board
State of Illinois Center
100 W. Randolph Street, Suite 11-500
Chicago, Illinois 60601

John S. Swearingen Marathon Ashland Petroleum Refinery Office Building Robinson, Illinois 62454

Steve Santarelli Illinois Department of Revenue 101 West Jefferson P.O. Box 19033 Springfield, Illinois 62794

PLEASE TAKE NOTICE that I have today electronically filed with the Office of the Pollution Control Board the <u>APPEARANCE and RECOMMENDATION</u> of the Illinois Environmental Protection Agency, a copy of which is herewith served upon the applicant and a representative of the Illinois Department of Revenue.

Respectfully submitted by,

/s/
Robb H. Layman
Assistant Counsel

Date: December 22, 2005

ILLINOIS ENVIRONMENTAL PROTECTION AGENCY 1021 North Grand Avenue East P.O. Box 19276 Springfield, IL 62794-9276 Telephone: (217) 524-9137

* * * * * PCB 2006-107 * * * * *

BEFORE THE ILLINOIS POLLUTION CONTROL BOARD OF THE STATE OF ILLINOIS

MARATHON ASHLAND PETROLEUM, LLC)	
Amine Unit No. 2)	
)	
)	PCB 06-
)	(Tax Certification)
PROPERTY IDENTIFICATION NUMBER)	
51-34-1-21 or portion thereof)	

APPEARANCE

I hereby file my Appearance in this proceeding on behalf of the Illinois Environmental Protection Agency.

Respectfully submitted by,

/s/ Robb H. Layman Assistant Counsel

Date: December 22, 2005

ILLINOIS ENVIRONMENTAL PROTECTION AGENCY 1021 North Grand Avenue East P.O. Box 19276 Springfield, Illinois 62794-9276 Telephone: (217) 524-9137

* * * * * PCB 2006-107 * * * * *

BEFORE THE ILLINOIS POLLUTION CONTROL BOARD OF THE STATE OF ILLINOIS

MARATHON ASHLAND PETROLEUM, LLC)	
Amine Unit No. 2)	
)	
)	PCB 06-
)	(Tax Certification)
PROPERTY IDENTIFICATION NUMBER)	
51-34-1-21 or portion thereof)	

RECOMMENDATION

NOW COMES the ILLINOIS ENVIRONMENTAL PROTECTION AGENCY ("Illinois EPA"), through its attorneys, and pursuant to 35 Ill. Adm. Code 125.204 of the ILLINOIS POLUTION CONTROL BOARD'S ("Board") procedural regulations, files the Illinois EPA's Recommendation in the above-referenced request for tax certification of pollution control facilities. In support thereof, the Illinois EPA states as follows:

- 1. On December 30, 2004, the Illinois EPA received a request and supporting information from MARATHON ASHLAND PETROLEUM, LLC, ("Marathon") concerning the proposed tax certification of certain air emission sources and/or equipment located at its Robinson refinery in Crawford County, Illinois. A copy of the relevant portions of the application is attached hereto. [Exhibit A].
 - 2. The applicant's address is as follows:

Marathon Ashland Petroleum, LLC Refinery Office Building Robinson, Illinois 62454

3. The pollution control facilities involved in this request are located at the aforementioned address and consist of the installation of equipment that removes acid gases, primarily composed of hydrogen sulfide, carbon dioxide, sulfur dioxide and

ammonia gases, from gas streams received from other units at the refinery. The equipment, described as the No. 2 Amine Unit, consists of equipment that allows the remaining gas streams to be used in the refinery's fuel gas system. As a result of this process, hydrogen sulfide emissions and other contaminants are removed from the fuel gas, which, in turn, is used in other existing operations at the refinery. The removal of contaminants that would otherwise be emitted from a feed stream is in the primary nature of pollution control and is analogous to those projects that remove sulfur contaminants in reformulated gasoline, thereby reducing sulfur in the gasoline pool and preventing the release of the contaminant at the point of product use.

- 4. Section 11-10 of the Property Tax Code, 35 ILCS 200/11-10 (2002), defines "pollution control facilities" as:
 - "any system, method, construction, device or appliance appurtenant thereto, or any portion of any building or equipment, that is designed, constructed, installed or operated for the primary purpose of: (a) eliminating, preventing, or reducing air or water pollution... or (b) treating, pretreating, modifying or disposing of any potential solid, liquid, gaseous pollutant which if released without treatment, pretreatment, modification or disposal might be harmful, detrimental or offensive to human, plant or animal life, or to property."
- 5. Pollution control facilities are entitled to preferential tax treatment, as provided by 35 ILCS 200/11-5 (2002).
- 6. Based on information in the application and the underlying purpose of the No. 2 Amine Unit to prevent, eliminate or reduce air pollution, it is the Illinois EPA's engineering judgment that the described project and/or equipment may be considered as "pollution control facilities" in accordance with the statutory definition and consistent with the Board's regulations at 35 Ill. Adm. Code 125.200. [Exhibit B].

* * * * * PCB 2006-107 * * * * *

7. Because the No. 2 Amine Unit satisfies the aforementioned criteria, the

Illinois EPA recommends that the Board grant the applicant's requested tax certification.

Respectfully submitted by,

ILLINOIS ENVIRONMENTAL PROTECTION AGENCY

s/

Robb H. Layman Assistant Counsel

DATED: December 22, 2004

ILLINOIS ENVIRONMENTAL PROTECTION AGENCY 1021 North Grand Avenue East P.O. Box 19276 Springfield, Illinois 62794-9276 Telephone: (217) 524-9137

* * * * * PCB 2006-107 * * * * *

CERTIFICATE OF SERVICE

I hereby certify that on the 22nd day of December, 2005, I electronically filed the following instruments entitled **NOTICE**, **APPEARANCE** and **RECOMMENDATION** with:

Dorothy Gunn, Clerk Illinois Pollution Control Board 100 West Randolph Street Suite 11-500 Chicago, Illinois 60601

and, further, that I did send a true and correct copy of the same foregoing instruments, by First Class Mail with postage thereon fully paid and deposited into the possession of the United States Postal Service, to:

Steve Santarelli Illinois Department of Revenue 101 West Jefferson P.O. Box 19033 Springfield, Illinois 62794

John S. Swearingen Marathon Ashland Petroleum Refinery Office Building Robinson, Illinois 62454

Robb H. Layman Assistant Counsel

* * * * * PCB 2006-107 * * * * *

APPLICATION FOR CERTIFICATION (PROPERTY TAX TREATMENT) POLLUTION CONTROL FACILITY AIR WATER

ILLINOIS ENVIRONMENTAL PROTECTION AGENCY P. O. Box 19276, Springfield, IL 62794-9276

This Agency is authorized to request this information under Illinois Revised Statues, 1979, Chapter, 120, Section 502a-5. Disclosure of this information is voluntary. However, failure to comply could prevent your application from being processed or could result in denial of your application for certification.

	COD ACENICY LIFE			oplication for t	CETTIFICATION.
	FOR AGENCY USE				
File No.	Date Received	Certification No.		Da	nte
Sec. A	Company Name				
	Marathon Ashland Petroleum Person Authorized to Receive Certification	LC			
	Person Authorized to Receive Certification		Person to Contact for Additional Details		onal Details
	John Swearingen		<u>Dennis Bak</u>	er	
l	Street Address	•	Street Address		
1	Refinery Office Building Municipality, State & Zip Code		539 South	Main St	reet
<u> </u>			Municipality, State & Zip Code		
3	Robinson, IL 62454 Telephone Number		Findlay, OH 45840 Telephone Number		
APPLICANT	•		•		
₹	618-544-2121		419-421-3759 Municipality Township		
	Location of Facility Quarter Section Township	Range	Mamorpanty	•	· · · · · · · · · · · · · · · · · · ·
		v	Robinson		Robinson
	Street Address		County	В	ook Number
	Route 33		Crawford		·
	Property Identification Number		Parcel Number		
			<u>Part of 51</u>	<u> -34-1-2</u>	1
Sec. B	Nature of Operations Conducted at the Above	Location			AFE 234
	Petroleum Refining				810009
	•				
SI SI	#2 Amine Unit		D 11 11 11 11 11	<u>•</u>	
퉏힌	Water Pollution Control Construction Permit N	0.	Date Issued		
MANUFACTURING OPERATIONS	NODEO DEDUTA		Date Issued		Expiration Date
D. B.	NPDES PERMIT No.		Date 1330cu		
\$	Air Pollution Control Construction Permit No.		Date Issued		
			1	od Daio	or to 1972
	Constructed Prior to 1972 Air Pollution Control Operating Permit No.		Date Issued	PU PULL	<u> </u>
	96010007 Title V CAAPP permi	+)	November	24, 200)3
Sec. C	Describe Unit Process	<u> </u>	11010111111111		
000.0					
y Z	See Attached				Ceived
Ξss					
MANUFACTURING PROCESS	Materials Used in Process			חר	
) \$\frac{2}{2}\frac{2}{2}				ÜΕ	C 3 0 2004
₹	See Attached				
	See Attached			EPA - C	APC - SPFLD
1	,			-	· · · · · · · · · · · · · · · · · · ·
<u> </u>	De la Dellada Abana de Cadad Faille				
Sec. D	Describe Pollution Abatement Control Facility				
성종					
ĬĔĔ	See Attached				
88	See Attached				
N S S					
§£					
POLLUTION CONTROL FACILITY DESCRIPTION					
""					

IL 532-0222

APC 151 (Rev. 8/00)

Tax Certification for Pollution Control Facilities

Page 1 of 2 8/00

- Exhibit A

***** PCB 2006-107 ****

Sec. E	(1) Nature of Contaminants or Pollutants					٦		
	Hydrogen Sulfide, Carbon Dioxide, Sulfur Diox Material Retained, Captured or Recovered						Dioxide 8	Ammonia
ZT.	Contar	minant or Pollutant	DESCRIPTION	ained, Capt	ured or	Recove SAL OR	ered	4
r – Contaminants		rogen_Sulfide	Hydrogen Sulfide				Unit rece	-ivor
ITAN		bon Dioxide	Carbon Dioxide		ion-c	ondens	able gas i	firom
ٷٙڔ	<u>8831</u>	fur Dioxide	Sulfur Dioxide	other u	<u>units</u>	<u>in tr</u>	able gas in refinery	and
抗	Ammo	onia	Ammonia	removes	aci	d gas	so the rem	paining
POLLUTION CONTROL FACILITY ACCOUNTING DATA	(2) Poi	nt(s) of Waste Water Discharge		COS CAL		used	in the refi	inery fue
<u>π</u>					X 1.1.111			1
NO.	(2)		Plans and Specifications	s Attached	Yes	XX	No	
ŏ		Are contaminants (or residues) col			Yes	XX	No	4
5 ∢		Date installation completed prior E. FAIR CASH VALUE IF CONSIDE		n date of a			00%	
POU	├`					542	000	
SKE		. NET SALVAGE VALUE IF CONSI			\$	23	/30	
D.			INCOME OF CONTROL FACILITY:		\$	Zεį	₹0	
CCC		. PRODUCTIVE NET ANNUAL INC			\$	ZE		
		PERCENTAGE CONTROL FACIL			%	. 16	-	
Sec. F	The follo	owing information is submitted in according in the second correct. The facilities of	rdance with the Illinois Property Tax	Code, as an	nended,	and to the	he best of my]
æ	Illinois F	Property Tax Code.	damed herein are polition white	racilles as	aemieu	ın secu	on 11-10 of the	
DT.	0.		1 / 1]
SIGN	Illinois Property Tax Code. The deviating 12/24/04							
	Signati	_{ure} John Swearingen	Title Illinois Refinin	g Divisi	on Ma	nager		ļ
Sec. G		INSTRUCTIO	ONS FOR COMPILING AND FILING APP	PLICATION				}
	General: Separate applications must be completed for each control facility daimed. Do not mix types (water and air). Where both air and water operations are related, file two applications. If attachments are needed, record them consecutively on an index sheet.							
	Sec. A	Information refers to applicant as listed		•				
	000. A	facilities. Define facility location by stree outside of municipal boundaries. The p	et address or legal description. A plat ma	ap location is r	equired 1	or facilitie	s located	
	Sec. B		ermits issued by local pollution control ag	gencies. (e.g.	MSD Co	nstruction	Permit)	
	Sec. C	Refers to manufacturing processes or m	naterials on which pollution control facility	is used.			· · · · · · · · · · · · · · · · · · ·	
Ì	Sec. D	Narrative description of the pollution cor	ntrol facility, indicating that its primary pur	pose is to elin	ninate, pi	revent or r	reduce pollution.	
		State the type of control facility. State p						
	flow diagram describing the <u>pollution control facility</u> . Include a listing of each major piece of equipment included in the claimed fair cash value for real property. Include an <u>average</u> analysis of the influent and effluent of the control facility stating the							
,	Sec. E	collection efficiency. List air contaminants, or water pollution	substances released as effluents to the r	nanufacturing	DIDOESS	es. Listal	so the final	
SNOT	Sec. E List air contaminants, or water pollution substances released as effluents to the manufacturing processes. List also the final disposal of any contaminants removed from the manufacturing processes. Item (1) – Refers to pollutants and contaminants removed from the process by the pollution control facility.							
INSTRUCT		Item (1) - Refers to polititants and coma Item (2) - Refers to water pollution but of					mit drawings,	
RTS!		which clearly show (a) Point(s) of discha facility.	arge to receiving stream, and (b) Sewers	and process p	piping to	and from t	the control	
≥		Item (3) - If the collected contaminants:						
		in dollars reclaimed by sale or reuse of the collected substances. State the cost of reclamation and related expense. Item (4) – State the date which the pollution control facility was first placed in service and operated. If not, explain,						
		Item (5) - This Information is essential to	o the certification and assessment action					
	Sec. F	activate project review prior to certificati Self-explanatory. Signature must be a c						
	Submit to: Attention: Attention:							
			Thomas McSwiggin Permit Section	Donald E. Su Permit Section				
	_	1 2 7 7 7 7 7	Division of Water Pollution Control	Division of Ali		n Control		

* * * * * PCB 2006-107 * * * * *

Section C Describe Unit Process:

Amine Unit #2

The Amine/Sour Gas Unit receives sour, non-condensable gas from other units in the refinery and removes acid gas so the remaining gas can be used in the refinery fuel gas system. Acid gas is comprised primarily of hydrogen sulfide, carbon dioxide, sulfur dioxide and ammonia.

The sour gas stream enters the Sour Gas Feed Drum initially to knock out any liquids from the stream. The gas stream then enters the #1 and #2 Absorbers where it contacts lean MDEA. MDEA (LE-713) has the characteristics that when cool, it will absorb acid gas from the sour gas stream and when heated, it will release the acid gas. Acid gas is taken out of the sour gas stream in the absorbers by contact with cool MDEA. The sweet gas (acid gas free) leaves the top of the absorbers and is sent to the refinery fuel gas system to be consumed in furnaces refinery wide.

The rich MDEA containing the acid gas exits the bottom of the Absorbers and enters the Rich Flash Drum. After the rich flash drum, the MDEA is heated in 9E-18 exchanger before entering the regenerator where the MDEA is heated further by a steam reboiler. Acid gas released from the Rich MDEA stream in the regenerator tower exits the top of the vessel. The acid gas is then sent to the Sulfur Recovery Unit to be processed into liquid sulfur. The lean MDEA (acid gas free) leaving the bottom of the regenerator is cooled by heat exchangers before entering the lean surge drum. The cool lean MDEA is then recycled to the absorber towers again. The MDEA stream recycles continuously between the Absorbers and the Regenerator absorbing acid gas and then releasing it. Filters are used to keep impurities out of the MDEA stream.

Section C Materials used in process:

MAP Lean	Saint-gobain Norpro
Methyldiethanolamine	Denstone 2000
MAP Rich	MAP Gas, Acid Scrubber
Methyldiethanolamine	
	MAP Slop Oil, Dewatered
Calgon Activated Carbon	
	Huntsman JTMP Jefftreat
	MP
	Methyldiethanolamine

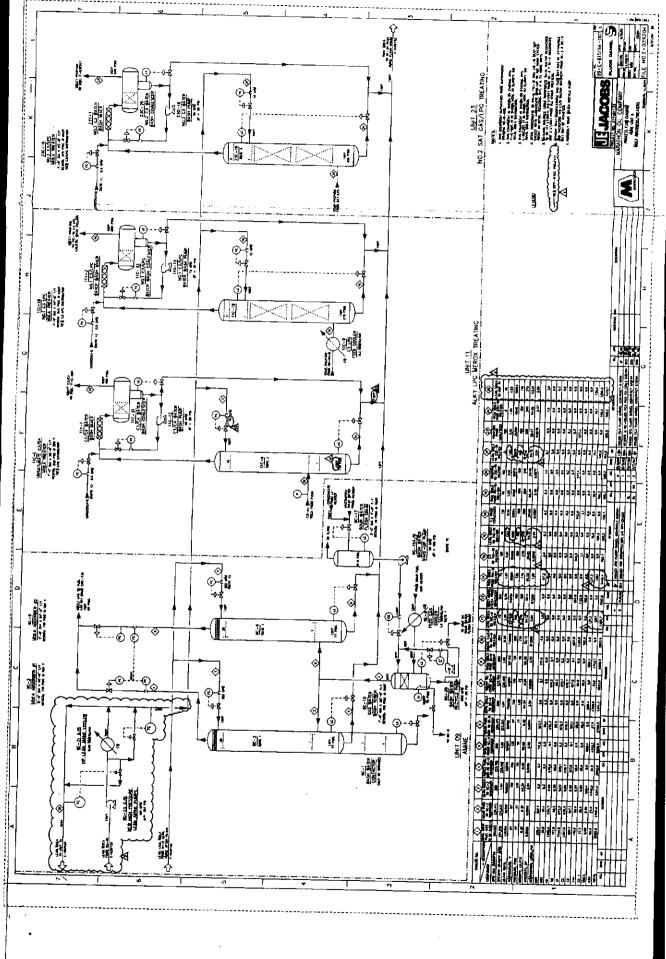
Section D Pollution Control Facility Description

The Amine/Sour Gas Unit receives sour, non-condensable gas from other units in the refinery and removes acid gas so the remaining gas can be used in the refinery fuel gas

system. Acid gas is comprised primarily of hydrogen sulfide, carbon dioxide, sulfur dioxide and ammonia.

Drawings:

Process Flow Diagram Amine Unit 9 – Rich Amine Flash Drum/Regenerator Process Flow Diagram Amine Unit 9 – MDEA Absorbers/Treaters



* * * * * PCB 2006-107 * * * * *



ILLINOIS ENVIRONMENTAL PROTECTION AGENCY

1021 NORTH GRAND AVENUE EAST, P.O. BOX 19506, SPRINGFIELD, ILLINOIS 62794-9506 – (217) 782-2113

ROD R. BLAGOJEVICH, GOVERNOR DOUGLAS P. SCOTT, DIRECTOR

Memorandum

Technical Recommendation for Tax Certification Approval

Date:

October 27, 2005

To:

Robb Layman

From:

Don Sutton Of 8

Subject:

Marathon Ashland Petroleum LLC TC-04-30-12K

This Agency received a request on December 30, 2004 from Marathon Ashland Petroleum LLC for an Illinois EPA recommendation regarding tax certification of air pollution control facilities pursuant to 35 Ill. Adm. Code 125.204. I offer the following recommendation.

The air pollution control facilities in this request include the following:

#2 Amine Unit whose primary purpose is to reduce SO2 emissions from the other units in the refinery so the remaining gas can be used in the refinery fuel gas system. Because the primary purpose of this process is to reduce or eliminate air pollution, it is certified as a pollution control facility.

This facility is located at 100 Marathon Avenue, Robinson The property identification number is Part of 51-34-1-21

Based on the information included in this submittal, it is my engineering Judgement that the proposed facility may be considered "Pollution Control Facilities" under 35 IAC 125.200(a), with the primary purpose of eliminating, preventing, or reducing air pollution, or as otherwise provided in this section, and therefore eligible for tax certification from the Illinois Pollution Control Board. Therefore, it is my recommendation that the Board issue the requested tax Certification for this facility.

